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I'm not sure. The substrate temperature to cool between environment and 200 ° F before applying the primer. Note: Any cleaning coating and additional conversion after the surface profile is acceptable and encouraged. To obtain additional guidelines, communicate with your chemical pretreatment and/or pretreatment. This document details the appropriate application and the determination of cure to ensure maximum adhesion between entries between the primer and the upper layer. Application of the upper layer: The upper layer must be applied immediately after the barley process is completed. For the upper transfer of the upper dust layer to the printing and substrate, the partial temperature must be above the environment and below 200F. Once the primer is applied, any delay in the application of the upper layer can lead to the contamination of the surface of the primer of primere that could cause topcoat defects. The grain of cure curve below should be used to achieve the desired properties of the upper layer applied. All PTI Pentabond coats follow the parameters described below. The final Topcoat Healing Tests must be carried out using the PCI #8 test. This is a demonstration of destructive test, so a discreet place is selected. Management: Do not use nearby sources of ignition, spark or open flame. Store in a dry area below 80 ° F far from all heat sources. Precautions: Provide adequate dust control and use an approved dust salary. Avoid skin contact. Wash with water and contact if contact occurs. Use it in well-ventilated people. Use adequate ocular protection. Prepared replenishment The cleaning and maintenance of maintenance maintenance will extend the decorative and functional à Etile life of a system of a system of a system of razimixam razimixam arap ratnemua aArebed aicneucerf atse ,odasep oicivres ed n³Aicanimatnoc o/y osu la otseupxe ¡Åtse olucÁtra le iS .ominÁm omoc ,etnemlauna agnetnam es y eipmil es otreibucer olucÁtra le euq ereigus eS life cycle of coating. Specifically, if the item is in a geographical area where road salt is used, an annual spring cleaning is recommended. Cleaning Surface cleaning should be done using non-abrasive fabrics or brushes in conjunction with warm water and a soft detergent. For the elimination of heavy salt deposits, a citric acid cleaner may be used. A 10% citric acid concentration should not be overcome. To remove fat, oil or other hydrocarbon deposits, the use of mineral spirits is suggested. No stronger solvents should be used. After any cleaning, the item should be carefully rinsed with warm water. Repair - FieldSurface preparation will depend on the extent of damage to the coated object. For cases where the damage has not penetrated the substrate, a medium-fine grit sand paper should be used to turn off the surface before the priming. A high-quality dry air surface printing should be applied, followed by a dry top layer of air that matches the color of the original coating. For cases where the damage has penetrated the substrate, a wire brush must be used to remove any remaining loose film and the abrasion of the substrate must be completed. Use a medium grit sand paper for final preparation. The decoration and the top kitchen must be prepared. Note: The performance of field repair in most cases will not be equal to the original coating system. Specifically, the repaired section should be expected to be uneven compared to the original coating system, along with a decrease in corrosion resistance. The higher the quality repair paint, the better. How to coat the steel media The following information is intended as a guideline for coatingof steel where the final use requires an exterior high performance coating. The planned final use markets will include light posts, commercial industrial equipment and agribus implements. 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